



Application: 1997-2013 C5 & C6 Corvettes

Part Includes

2 - Bumper Saver Assemblies

Corvette Bumper Savers



Tools Needed



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NOTE: Does not fit C6 Z06 or ZR-1

STEP 1.

Jack up the front of your Corvette and place jack stands in safe locations under the undercarriage so that you can safely work around the lower radiator support area of the car. Bumper Savers are to be mounted inside both of the lower radiator support arms, as in **Figure 2**.

STEP 2.

Remove the bolt and wheel from the Bumper Saver bracket. Place one bracket as high as possible against the bottom of the urethane and against the inside of the lower driver side radiator support. The slanted portion of the bracket should face the front of the car. Use a pencil to mark a spot for drilling a hole using the 5/16" holes in the Bumper Saver as a guide. Repeat on the passenger side radiator support.

STEP 3.

Drill an 11/32" hole horizontally through both lower radiator support arms, using the mark made in **STEP 2**. The holes must pass all the way through the radiator support arms. See **Figure 3**.

STEP 4.

Reassemble the wheel to the bracket, with 5/16" bolts through holes as shown in **Figure 1**. Reposition the brackets against the inside of the radiator supports and insert the bolt through the newly drilled holes as in **Figure 4**. Tighten bolts to compression.

STEP 5.

You're ready! – The front of your Corvette will love you forever.

Figure 1.



Figure 2.

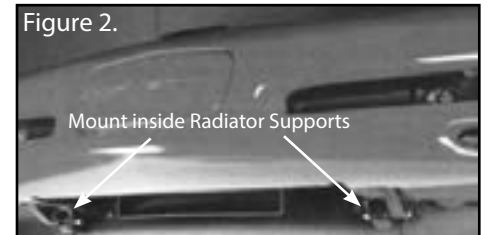


Figure 3.

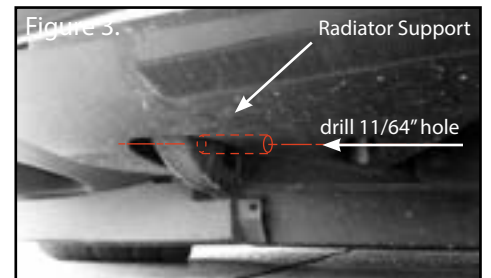


Figure 4.



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