



Application: 1996 C4 Corvette - LT1 Only



Search: **Exhaust Systems**
www.mamotorworks.com

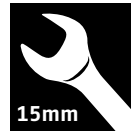
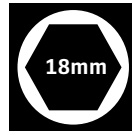
Cat-Back B&B Exhaust System

Part Includes

- 1 - Center Muffler Section
- 1 - Front Driver Side Pipe
- 1 - Rear Driver Side Pipe
- 1 - Driver Side Muffler Section
- 1 - Front Passenger Side Pipe
- 1 - Rear Passenger Side Pipe
- 1 - Passenger Side Muffler Section
- 6 - Band Clamps
- 1 - Special Clamp



Tools Needed



NOTE: It helps to do this installation on a lift if you want to get the factory mufflers out in one piece.

STEP 1.

Unbolt the flange and loosen the clamp that holds the front of the system.

STEP 2.

Remove the factory nuts from the rear of the mufflers and set aside. Loosen the brackets that hold the rear of the mufflers and let hang in place. Remove the bolts that hold the center section of the system. Save the bolts as they will be reused.

(NOTE: If the vehicle is a convertible, the center x-frame will have to be removed to remove and install the exhaust system).

STEP 3.

Remove the existing system.

STEP 4.

To install the B & B system, align the driver side and passenger side front pipes and loosely tighten the supplied clamp and the reused flange bolts and nuts and reinstall the existing hanger bolts.

STEP 5.

Slide the center section onto the front pipes and loosely tighten the supplied clamps. Slide the drivers side and passenger side rear pipes onto the center section and loosely tighten the supplied clamps. Reinstall the existing hanger bolts.

STEP 6.

Position the new mufflers into place by inserting the mounting bolt at the rear of the muffler into the factory hanger. Mate the extension pipe and muffler inlet with the supplied clamp and just tighten them enough to still allow for movement while aligning the system. Do not tighten them completely. Install the existing nut onto the mounting bolt at the rear of the muffler.

STEP 7.

With all components in place, use a straight edge along the bottom of the tips for proper alignment. Keep in mind that it will take some time to align them correctly.

STEP 8.

Then start by tightening the flange and clamp in the front of the system first and then the clamps connecting the muffler sections making sure everything is still in alignment. Finish by tightening the existing brackets and the existing nuts at the rear of the mufflers.

STEP 9.

Fire the car up and take it for a spin around the block making sure there are no rattles.

STEP 10.

After logging on a few hundred miles re-torque your work.



Mamotorworks



@CorvettePassion



MidAmericaMotorworks



CorvettePassion

2900 North Third Street, Effingham, IL 62401

800.500.1500 • Worldwide: 217.540.4200 • FAX: 217.540.4800

www.mamotorworks.com • generalmail@mamotorworks.com

©Mid America Motorworks, Inc. All rights reserved.



Description (cont.)

BILL OF MATERIALS				
ITEM	QTY.	U/P	PACKING	DESCRIPTION
1	1	EA		CENTER MUFFLER SECTION
2	1	EA		FRONT DRIVER SIDE PIPE
3	1	EA		REAR DRIVER SIDE PIPE
4	1	EA		REAR DRIVER SIDE MUFFLER SECTION
5	1	EA		FRONT PASSENGER SIDE PIPE
6	1	EA		REAR PASSENGER SIDE PIPE
7	1	EA		REAR PASSENGER SIDE MUFFLER SECTION
8	6	EA		CLAMP- BAND
9	1	EA		CLAMP- SPECIAL

