



Application: 1968- 1982



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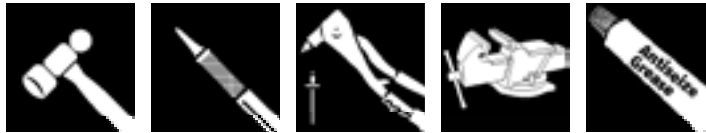
Part Includes

1 - Power Window Gear

Power Window Regulator Gear



Tools Needed



Installation by a professional mechanic with the proper tools is recommended.

STEP 1.

INSTALL SAFETY BOLT AS SHOWN IN PHOTO BELOW. (Use 5/16 bolt, washer & nut)

STEP 2.

Now remove the motor from the regulator.

STEP 3.

Remove the regulator from the door and secure in vise.

STEP 4.

Holding tension on the regulator arm, remove the safety bolt and release spring. NOTE the position of the spring before removing. We suggest drawing a diagram of the spring for reference.

STEP 5.

Hold regulator over jaws of vise and with a hammer and punch, drive out center pin. Now remove mounting bracket noting position of bracket.

STEP 6.

Hold regulator and gear over vise and drive out the two rivets. Install the new gear in the same position. Re-insert the old rivets and re-rivet. (or spot weld)

STEP 7.

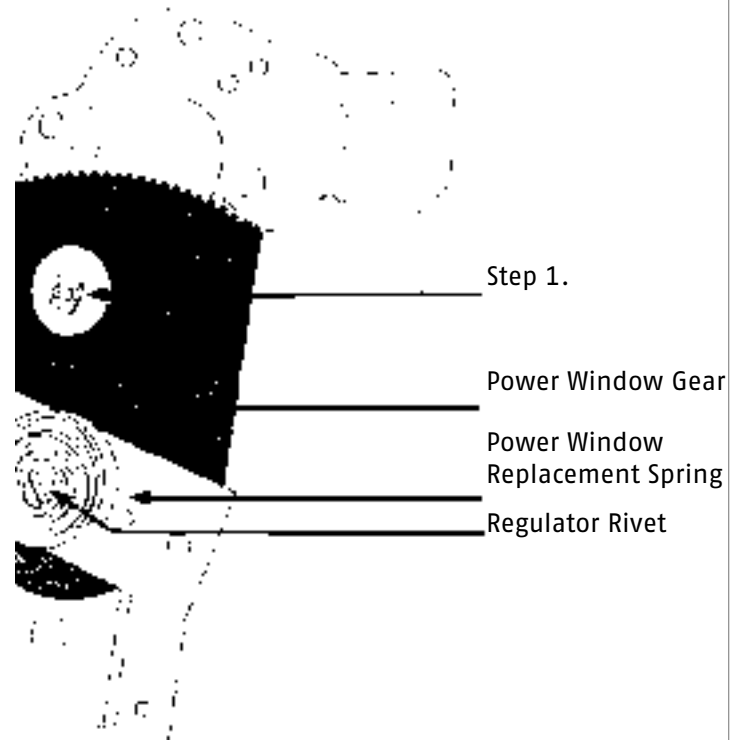
Put "never-seize grease" on the large center pin.

STEP 8.

Install the mounting bracket in the same position. Spot weld or braze the center pin. Re-install spring in the same position as removed. Insert the safety bolt, install the motor and replace the regulator in the door. Then remove the safety bolt.

STEP 9.

Reattach wiring harness and test operation.



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