



Part Number

Application: 1984-1989 C4 Corvette

627-516, 627-517,
627-518, 627-519,
627-520, 627-521,
627-522, 627-523,
627-524

Standard and Deluxe Door Panels



Tools Needed



Every effort has been made to ensure the highest possible quality in regard to the color, fit, texture, appearance and longevity of this Corvette America Door Panel. By following these installation instructions, you can be assured of a simple installation that will allow this panel to provide years of service.

REMOVAL OF YOUR ORIGINAL PANEL

STEP 1.

Inspect the panel(s) you have received. Verify the correct side, LH or RH, and color for your Corvette.

STEP 2.

Raise the hood and disconnect the battery cables.

STEP 3.

Remove the two screws in the bottom of the hand grip area of your armrest. With these screws removed, push the armrest toward the door panel to disengage the plastic hooks on the bottom of the armrest from the slots in the door panel. Remove the armrest.

STEP 4.

Remove the four screws that secure the speaker grille.

STEP 5.

Remove the screws that secure the door handle trim plate to the panel. One is located behind the door handle.

STEP 6.

Remove the screws from the bottom, carpeted section and the one on the rear edge of the door just above the rear hatch release switch.

STEP 7.

Disconnect the wiring connectors for the rear hatch release, the door lock switch, the courtesy light, and wiper-washer switch [driver side only].

STEP 8.

Remove the door handle trim plate from the door panel, and remove the door panel from the door.

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Standard and Deluxe Door Panels (cont.)

TRANSFER OF NECESSARY HARDWARE

STEP 1.

Remove the two screws that secure the defroster vent to the top of the door panel.

STEP 2.

Remove the speed nuts that secure the top door panel trim to the door panel. These are accessed from the back side of the door panel. With these nuts removed, separate the top door panel trim from the panel.

STEP 3.

Remove the metal nut clips from the screw holes that retain the door trim plate and transfer to your new door panel.

STEP 4.

Place your original top door panel trim in position on your new panel and replace the speed nuts to secure.

STEP 5.

Place the defroster vent in position in the top door panel trim and replace the two retaining screws.

STEP 6.

Remove the rear hatch release switch from your original panel and transfer to your new panel.

INSTALLATION OF NEW PANEL

STEP 1.

It will be necessary to cut the speaker opening on your new panel with a utility knife. A general pattern for this opening is formed on the back side of your new door panel. Due to slight variances from car to car, it is recommended you begin cutting in the center of this opening and gradually enlarge to the proper size and shape.

Frequently use your original panel as a guide and test fit the new panel on the door.

STEP 2.

Place your new door panel in position on the door and connect the wiring connectors for the rear hatch release switch.

STEP 3.

Place the door handle trim plate in position and connect the wiring connectors for the door lock switch, courtesy light, and wiper-washer switch (driver side only).

STEP 4.

Replace the screws along the bottom carpeted section of the panel and the one on the rear edge of the panel above the rear hatch release switch. Use your original panel as a guide in replacing this screw.

STEP 5.

Replace the screws that secure the door handle trim plate to the panel, being sure the door opening handle is properly positioned.

STEP 6.

Replace the speaker grille and the four screws that secure it to the panel.

STEP 7.

Place the armrest in position and press into place. Replace the two screws in the bottom of the hand grip area.

STEP 8.

Connect the battery cables and your installation is complete.