



## SHADES OF COMPETITION REAR-END “BLACK-OUT” STYLING KIT

Rear-End “Black-Out” Styling Kit covers are designed to attach to the bracketry with 3M Dual-Lok fasteners (similar to velcro), and the brackets to the vehicle with 3M VHB acrylic adhesive tape. [Please Note: VHB tape is designed to bond dissimilar materials together, eliminating the need to drill holes. It can also be removed without damage to vehicle’s paint, if done slowly and properly.]

1. The rear-end bumper of your CORVETTE is manufactured from a rubbery-like polyurethane material. Because of this material’s propensity to expand and contract (temperature sensitive), it may be necessary to rotate the BLACK-OUT Lens within the taillight opening to obtain the best fit, while making note of it’s position. Remove lens.
2. Take one bracket assembly and note that its base is curved to match the curvature of the taillight opening. In most cases, the ideal bracket placement is either at the 3:00 position, 6:00 position, or 9:00 position depending on your particular vehicle’s rear bumper warpage. Upon determination of position, find the proper depth by placing a bracket at the 6:00 position and inserting the lens to see how far back the bracket is pushed. This will determine proper depth. Keep in mind that the depth may be different for each taillight opening (due to warpage).
3. Clean area of bracket placement with rubbing alcohol so it is free of dirt and wax. Peel off the backing from the bracket’s base and apply to its desired location. Press firmly for 30 seconds.
4. Next, peel off the backing from the Dual-Lok fastener facing you. Select the lens for this taillight opening and insert against adhesive backing, holding semi-firmly for 30 seconds.
5. Repeat for other lenses.
6. Note that the adhesives used on the bracketry require 72 hours to properly cure. Care should be made to avoid disturbing the lens assembly during this time.

